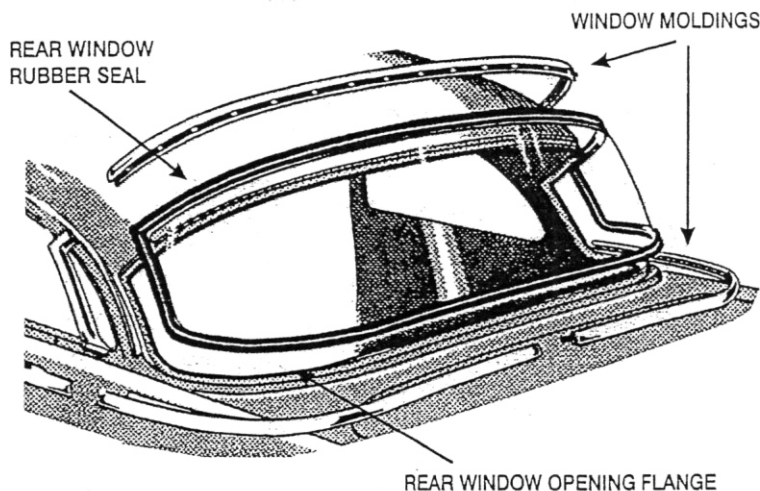


# Part# 20-3134-81 • Rear Window Weatherstripping

## Fits 1953-1954 Mercury Custom & Monterey 2 Dr. Hardtop



### NOTE:

It is necessary to use an auto glass sealer when installing the new rubber window seal to prevent leaking. Steele Rubber Products sells 3M brand Auto Bedding & Glazing Compound. Our part# is 96-8509-96

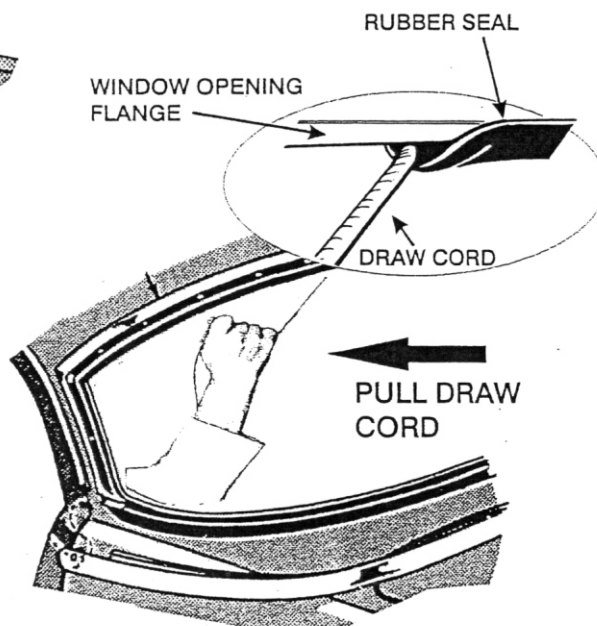
### Installing rear window rubber seal

1. Remove all old weather stripping and weather stripping sealer from the rear window opening flange. Clean the flange area thoroughly.
2. Trial fit the rubber seal onto the rear window. This allows you to orient how the seal should fit the on the glass..
3. **OPTIONAL APPLICATION.** Apply a continuous bead of sealer to the rear window opening flange on the car. This is not necessary but some glass installers prefer the addition of sealer.
4. Install the window moldings (if so equipped) into the rubber seal. Reinstall rubber seal onto glass.



### HELPFUL TIPS

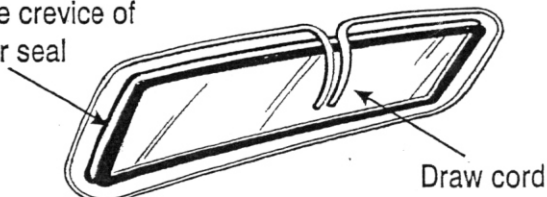
Use masking tape to temporarily hold the rubber seal onto the glass before installing the window. After the window has been installed the tape can be removed.



6. Position the glass assembly in the opening and have a helper apply pressure to the outside of the glass. From the inside, begin pulling the draw cord. This procedure allows the weather stripping to be pulled over the flange area. Alternate from side to side when pulling the cord to keep the installation even.
7. Once the rear window has been installed, tap the glass around the perimeter with the palm of your hand to ensure that the rubber seal has been seated onto the window opening flange.

### Typical draw cord installation

Flange crevice of rubber seal



5. Apply a soap/water solution to the flange area of the rubber seal, then install a draw cord into the flange crevice of the weather stripping. Allow about 12 inches overlap at the top center



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