



Part# 70-4153-72 Front Door Weatherstripping

Fits 1961-1967 Econoline Vans

Experience has shown us that taping the door seal into position before any adhesive is applied allows you to check the fit of the seal and also aides in applying the seal.

Apply the adhesive to the door, not the seal. Glue around the door as described.

The best (and cleanest) results comes from adhering a short section of the door seal at a time by removing the securing tape, applying the glue and positioning the door seal, reapplying the tape then continuing. After the adhesive has cured the securing tape can be removed.

Remember that new door seals are more resilient to compression and will cause your doors to close tightly.

NOTICE:

When positioning and temporarily taping the seals to the doors take care not to stretch the seals. It is important that the molded corners of the seals register into the corresponding corners on the doors. Make sure that the seals are not twisted before beginning application.

1. Remove the old door seals and residue from the doors. Clean the doors where the seals are to be adhered with a degreaser/wax remover solution.

2. Determine the left (driver side) and right (passenger side) door seals. Molded into the rubber are numbers:
C1UZ-8920561LR (left side)
C1UZ-8920560RR (right side)

DO NOT APPLY ADHESIVE before taping the weather stripping onto the door.

3. Beginning at point A, insert the push-in fasteners into the bottom of the door moving towards the front. Make sure both molded corners are in place.

4. From the bottom front molded corner, start up the front (hinge side) of the door with the weather strip. Tape the weather strip into position as you move upward taking care not to over stretch the weather stripping. Continue positioning and taping the weather strip along the top and down the rear (lock side) of the door to the bottom corner.

5. Returning to point A, continue positioning and taping the weather strip up and around the wheel arch to the bottom rear corner to the door.

6. Once the weather strip is taped into position begin adhering the weather strip by removing the tape in 2 foot sections, applying adhesive to the door, repositioning the weather strip onto the door then secure with tape once again.

NOTE: It is necessary to use a weatherstripping adhesive in order to install door seals. Steele Rubber Products recommends and sells 3M brand Weatherstripping Adhesive. Our part # is 96-8008-96

**CLEAN DOOR SEAL
AREA BEFORE GLUING**

7. Follow the same procedure as described above to apply weather strip to other door.

8. It is recommended to allow the adhesive to cure for 24 hours before removing the tape that secures the seals to the doors.

