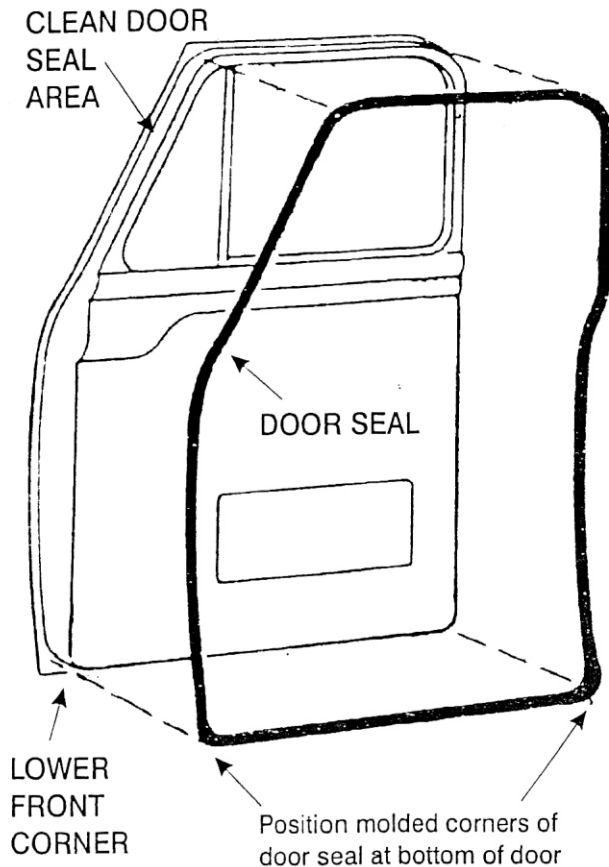


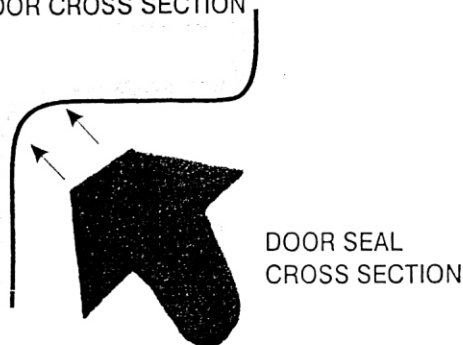


# Part# 20-0559-72 Front Door Weatherstripping

Fits 1953-1955 Commercial Pick-Ups



DOOR CROSS SECTION



Door seal lays in the corner all the way around the door.

*Experience has shown us that taping the door seal into position before any adhesive is applied allows you to check the fit of the seal and also aides in applying the seal.*

*Apply the adhesive to the door, not the seal. Glue around the door as described in the instructions below.*

*The best (and cleanest) results comes from glueing a section of the door at a time by removing the tape, applying the glue then reapplying the tape to hold the seal into position. After the adhesive has cured you can remove the tape.*

*Remember that new door seals are more resilient to compression and will cause your doors to close tightly.*

## HOW TO INSTALL DOOR SEALS

*NOTICE: It is not necessary to remove the doors from the cab in order to replace the door seals.*

### STEP 1

*Remove the old door seals and glue material from the doors. Clean doors thoroughly where the seals are to be adhered. A degreaser/ wax remover solution is recommended.*

### STEP 2

*Arrange the new door seal so that the special molded corners are at the bottom corners of the door.*

### STEP 3

*Glue the front lower corner of the seal to the door first. Next glue along the bottom of the door to the rear corner. Continue glueing the seal up the rear edge of the door to the top rear corner, across the top then down the front edge of the door to the bottom front corner.*

**NOTE:** It is necessary to use a weatherstripping adhesive in order to install door seals. Steele Rubber Products recommends and sells 3M brand Weatherstripping Adhesive. Our part # is **96-8008-96**