

# H-SEAL SLIDE-OUT REPAIR

## TIPS & TECHNIQUES



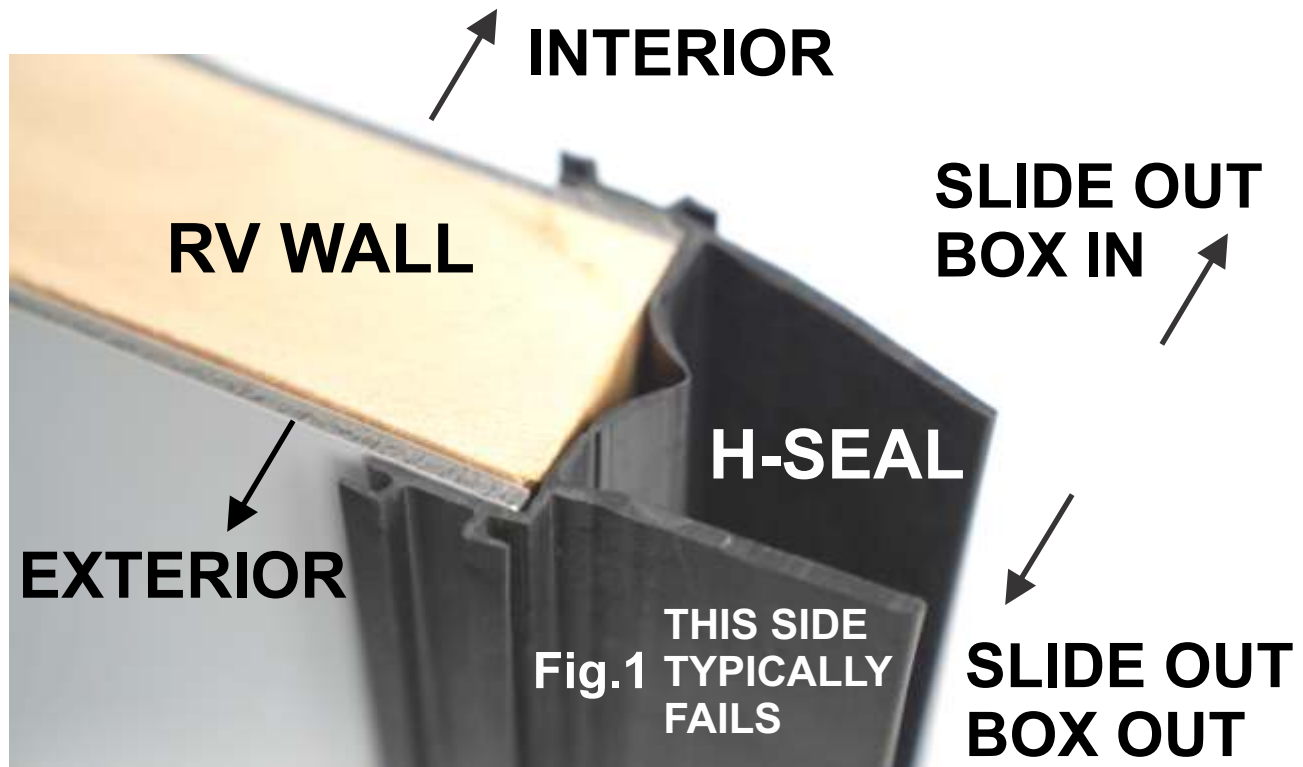
How to Remove and Replace  
the Exterior Portion of an  
H-Seal on Your RV Slide-Out



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# How to Remove and Replace the Exterior Portion of an H-Seal on Your RV Slide-Out



## Understanding the H-Seal:

Over time, the exterior portion of an H-seal on an RV slide-out can wear out due to weather and regular use. Replacing the entire seal requires adjusting the slide-out box, but in most cases, only the exterior portion is damaged (Fig.1). This guide shows how to remove and replace that section without adjusting the slide-out box.

## Tool & Materials Needed:

- ✓ Utility knife or heavy-duty shears
- ✓ Plastic scraper or trim removal tool
- ✓ Weatherproof tape (Tyvek® or similar)
- ✓ Cleaning cloth and adhesive remover
- ✓ Pliers (for removing staples/clips)
- ✓ Steele Rubber Products Replacement Seal  
(see back cover for Wiper Seal replacement choices)

# How to Remove and Replace the Exterior Portion of an H-Seal on Your RV Slide-Out

**1 PREPARATION** Extend the Slide-Out fully to access the exterior seal.

## 2 REMOVING THE DAMAGED PORTION

**Identify the Cut Line:** Find the flat section of the H-seal just behind the exterior wiper.

**Make the Cut:** Use a utility knife or shears to cut through the flat section, avoiding the RV wall.

**Remove the Exterior Portion:**

Peel away the cut portion, including the damaged wiper.

Remove any staples, clips, or adhesive using pliers and a scraper.

**Clean the Area:** Wipe down the surface with adhesive remover and allow it to dry.



▶  
**CUT AWAY  
ENTIRE  
DAMAGED  
WIPER  
SECTION**  
▶



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## 3 SEALING THE EDGE WITH WEATHERPROOF TAPE

**Inspect the Edge for debris and old adhesive.**

**Apply Tape:** Cut a strip of **weatherproof** tape long enough to cover the exposed area. Press it firmly, smoothing out air bubbles for a secure seal.



## 4 INSTALLING THE REPLACEMENT SEAL

**Align the New Seal:** Position it over the taped edge where the old section was removed.

**Press and Secure:** Firmly attach it along the edge, ensuring a flush fit.

**Test the Fit:** Slowly extend and retract the slide-out to ensure the wiper functions properly.



See back cover for Wiper Seal replacement choices

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## 5 FINAL INSPECTION & MAINTENANCE

- ✓ Check the Seal for gaps or loose areas.
- ✓ Test the Slide-Out a few times.
- ✓ Regular Maintenance: Inspect and clean the seal periodically.

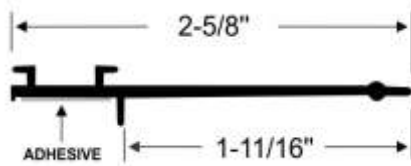


## Conclusion:

Replacing only the exterior portion of your RV's H-seal saves time while maintaining protection against water and debris. Steele Rubber Products' high-quality replacement seal ensures a lasting fix!

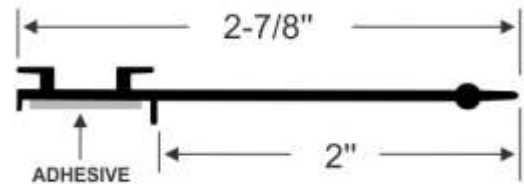
# Steele Rubber Products offers a variety of extrusion options for H-SEAL Slide-Out repair.

## WIPER WITH TRACK SEALS



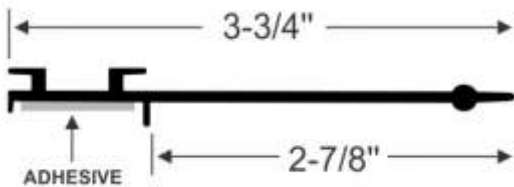
**PART# 70-3884-265**

2-5/8" Peel-N-Stick Wiper with Track Weatherstrip



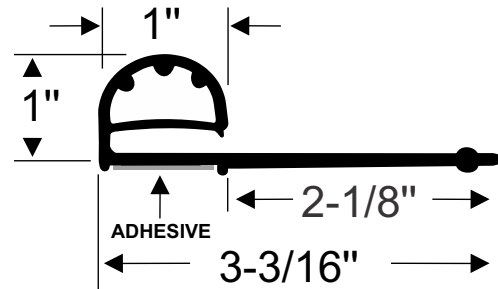
**PART# 70-3883-265**

2-7/8" Peel-N-Stick Wiper with Track Weatherstrip



**PART# 70-3835-265**

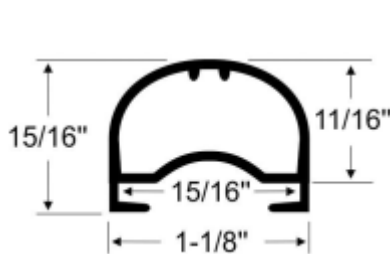
3-3/4" Peel-N-Stick Wiper with Track Weatherstrip



**PART# 70-3800-265**

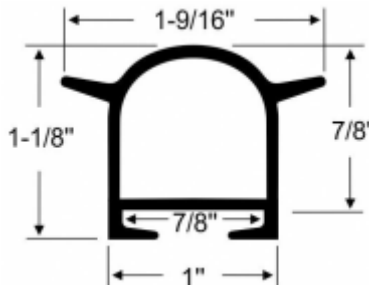
Peel-N-Stick One-Piece Bulb and Wiper

## BULB SEALS WITH TRACK - SLIDES ON TO WIPER SEALS



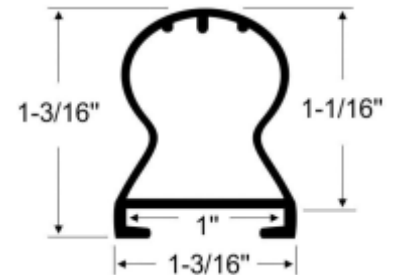
**PART# 70-3882-265**

15/16" Bulb Weatherstrip with Domed Channel



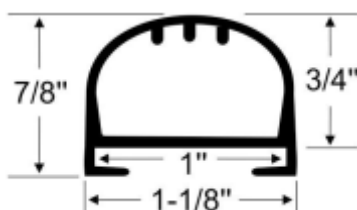
**PART# 70-3969-265**

1-1/8" Bulb Weatherstrip with Tabs



**PART# 70-3834-265**

1-3/16" Bulb Weatherstrip with Channel



**PART# 70-3833-265**

7/8" Bulb Weatherstrip with Track



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